
**Paints and varnishes — Evaluation
of degradation of coatings —
Designation of quantity and size of
defects, and of intensity of uniform
changes in appearance —**

**Part 10:
Assessment of degree of filiform
corrosion**

*Peintures et vernis — Évaluation de la dégradation des revêtements
— Désignation de la quantité et des dimensions des défauts, et de
l'intensité des changements uniformes d'aspect —*

Partie 10: Évaluation du degré de corrosion filiforme



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 35, *Paints and varnishes*, Subcommittee SC 9, *General test methods for paints and varnishes*.

This second edition cancels and replaces the first edition (ISO 4628-10:2003), which has been technically revised with the following changes:

- a) a normative reference to ISO 13076 for illumination for the assessment has been added.

ISO 4628 consists of the following parts, under the general title *Paints and varnishes — Evaluation of degradation of coatings — Designation of quantity and size of defects, and of intensity of uniform changes in appearance*:

- Part 1: *General introduction and assessment of general defects*
- Part 2: *Assessment of degree of blistering*
- Part 3: *Assessment of degree of rusting*
- Part 4: *Assessment of degree of cracking*
- Part 5: *Assessment of degree of flaking*
- Part 6: *Assessment of degree of chalking by tape method*
- Part 7: *Assessment of chalking by velvet method*
- Part 8: *Assessment of degree of delamination and corrosion around a scribe or other artificial defect*
- Part 10: *Assessment of degree of filiform corrosion*

Paints and varnishes — Evaluation of degradation of coatings — Designation of quantity and size of defects, and of intensity of uniform changes in appearance —

Part 10:

Assessment of degree of filiform corrosion

1 Scope

This part of ISO 4628 specifies a method for assessing the amount of filiform corrosion developed from a scribed mark by measuring the length of the longest filament L and the most frequent length M of filaments.

Pictorial examples provided in [Annex A](#) of this part of ISO 4628 illustrate different ratings for the length of the longest filament L and the most frequent length M of the filaments. A comparison of the test panels with the 12 pictures in [Annex A](#) does not supersede the obligatory numerical assessment (method 1 or 2).

ISO 4628-1 defines a system used for designating the quantity and size of defects and the intensity of uniform changes in appearance of coatings and outlines the general principles of the system. This system is intended to be used, in particular, for defects caused by ageing and weathering, and for uniform changes such as colour changes, for example yellowing.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 13076, *Paints and varnishes — Lighting and procedure for visual assessments of coatings*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

3.1

filiform corrosion

type of corrosion proceeding under a coat of paint, varnish, or related product, in the form of threads, generally starting from bare edges or from local damage of the coating

Note 1 to entry: Usually the threads are irregular in length and direction of growth, but they may also be nearly parallel and of approximately equal length.

Note 2 to entry: Filiform corrosion can also occur under other protective coatings.

Note 3 to entry: Usually the threads follow the direction of extrusion of a metal substrate, do not cross over one another, and need to be initiated by aggressive ions.

[SOURCE: ISO 4623-1:2000, 3.1, modified — Note 3 to entry has been added; ISO 4623-2:2003, 3.1, modified — The notes to entry have been numbered.]

4 Assessment

4.1 General

Carry out the assessment under good illumination, as specified in ISO 13076.

4.2 Method 1

This applies where there is regular corrosion [see [Figure 1 a](#)].

It includes the following:

- measuring the maximum distances L_l and L_r , in millimetres, from the scribed line to the point to which the filiform corrosion has developed on the left-hand side and on the right-hand side respectively [see [Figure 1 a](#)], in order to calculate the length of the longest filament L which is the mean value of L_l and L_r ;
- measuring the distances M_l and M_r , in millimetres, to which the scribed line to which the majority of filaments have developed from the left-hand side and on the right-hand side respectively [see [Figure 1 a](#)], in order to calculate the most frequent filament length M , which is the mean value of M_l and M_r .

4.3 Method 2

This applies where there is irregular corrosion [see [Figure 1 b](#)].

It includes:

- measuring L , see method 1;
- measuring M_{l1} , M_{r1} , M_{l2} , M_{r2} , etc., in order to calculate the overall values M_l and M_r using the following equations:

$$M_l = \frac{x_1 M_{l1} + x_2 M_{l2} + x_3 M_{l3} + x_4 M_{l4} \dots + x_n M_{ln}}{z}$$

$$M_r = \frac{y_1 M_{r1} + y_2 M_{r2} + y_3 M_{r3} + y_4 M_{r4} \dots + y_n M_{rn}}{z}$$

where M_{l1} , M_{r1} , x_1 , y_1 , etc., and z are as shown in [Figure 1 b](#).

5 Expression of results

Express the numerical ratings of the length of the longest filament L and the most frequent filament length M as follows:

- filiform corrosion, $L5/M3$.

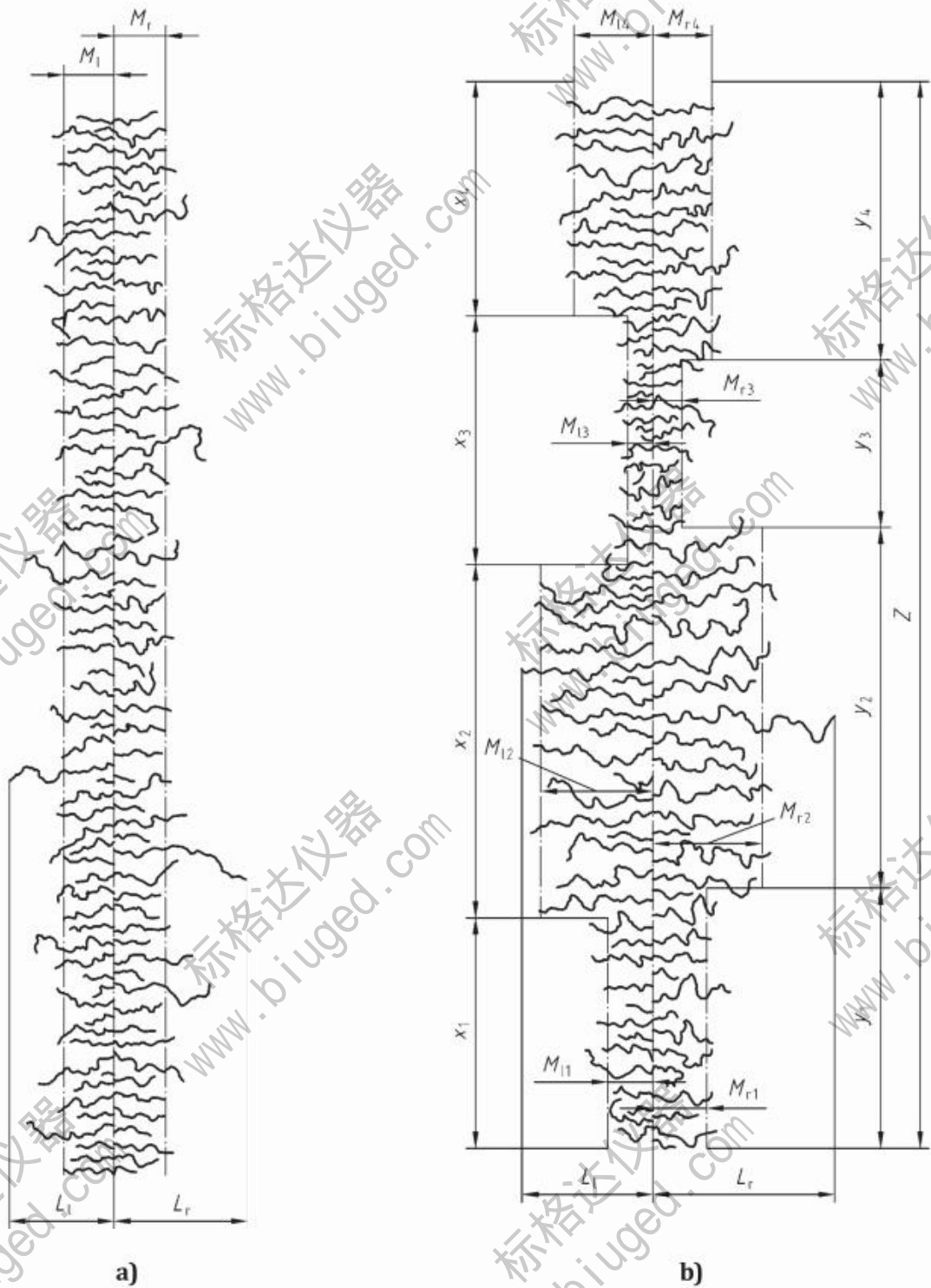
This means a length of the longest filament is 5 mm and a most frequent filament length is 3 mm.

6 Test report

The test report shall contain at least the following information:

- a) all details necessary to identify the coating examined;

- b) a reference to this part of ISO 4628, i.e. ISO 4628-10;
- c) the type of surface examined, its size and, if appropriate, its location;
- d) the result of the assessment in accordance with [Clause 5](#);
- e) an indication of the illumination under which the assessment has been carried out;
- f) whether the coating was stripped or not;
- g) any unusual features (anomalies) observed during the assessment;
- h) the date of the examination.



Key

L length of the longest filament
 M most frequent filament length
 r right
 l left

1, 2, ... number of zones
 x zones on left-hand side
 y zones on right-hand side
 z overall length of assessed area

Figure 1 — Determination of length of longest filament L and the most frequent filament length M

Annex A
(informative)

Pictorial examples of different ratings for the length of the longest filament L and the most frequent filament length M



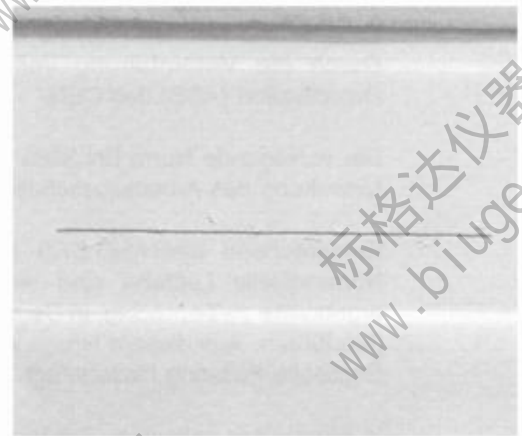
a) $L1-2/M1$



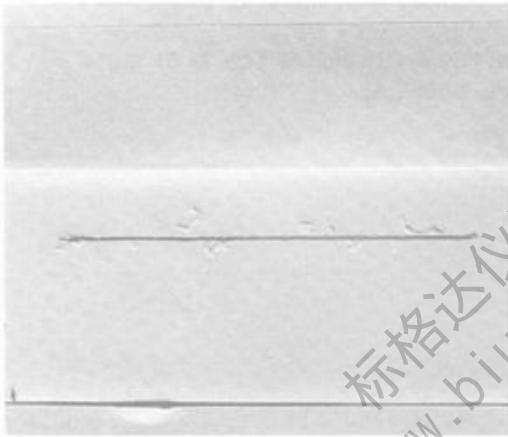
b) $L1/M2$



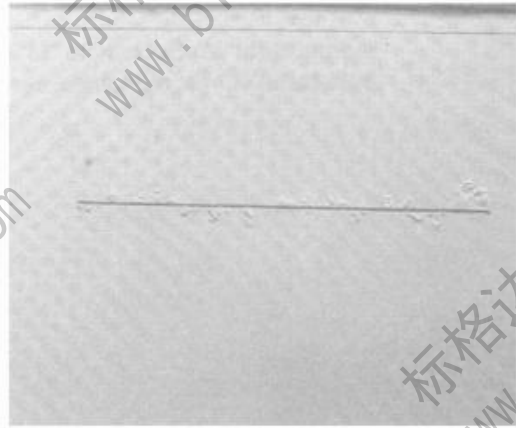
c) $L3/M1$



d) $L3/M2$



e) L4-5/M1



f) L5/M2



g) L2/M3



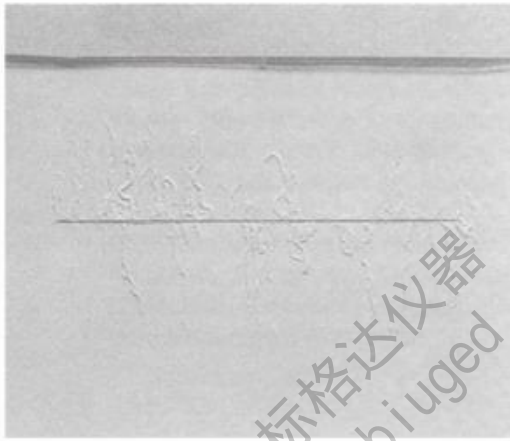
h) L2/M4



i) L3/M3



j) L4/M4



k) L5/M3



l) L5/M5

Figure A.1 — Pictorial examples

Bibliography

- [1] ISO 4623-1:2000, *Paints and varnishes — Determination of resistance to filiform corrosion — Part 1: Steel substrates*
- [2] ISO 4623-2:2003, *Paints and varnishes — Determination of resistance to filiform corrosion — Part 2: Aluminium substrates*

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INTERNATIONAL STANDARD

**ISO
5077**

Second edition
2007-02-15

Textiles — Determination of dimensional change in washing and drying

*Textiles — Détermination des variations dimensionnelles au lavage et au
séchage domestiques*



Reference number
ISO 5077:2007(E)

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Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 5077 was prepared by Technical Committee ISO/TC 38, *Textiles*, Subcommittee SC 2, *Cleansing, finishing and water resistance tests*.

This second edition cancels and replaces the first edition (ISO 5077:1984), which has been technically revised.

Textiles — Determination of dimensional change in washing and drying

1 Scope

This International Standard specifies a method for the determination of the dimensional change of fabrics, garments or other textile articles when subjected to an appropriate combination of specified washing and drying procedures.

In the case of textile articles or deformable materials, it is necessary to exercise all possible caution in the interpretation of the results.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 139, *Textiles — Standard atmospheres for conditioning and testing*

ISO 3759, *Textiles — Preparation, marking and measuring of fabric specimens and garments in tests for determination of dimensional change*

ISO 6330, *Textiles — Domestic washing and drying procedures for textile testing*

3 Principle

The specimen is conditioned in the specified standard atmosphere and measured before subjection to the appropriate washing and drying procedures. After drying, conditioning and remeasuring of the specimen, the changes in dimensions are calculated.

4 Apparatus and reagents

Use apparatus and reagents as specified in ISO 3759 and ISO 6330.

5 Atmospheric conditions

The atmospheric conditions required for conditioning and testing are specified in ISO 139.

6 Test specimens

6.1 The selection, dimensions, marking and measuring of test specimens are specified in ISO 3759.

6.2 When possible, three specimens from each sample should be used. One or two specimens may be used when insufficient sample is available.

7 Procedure

7.1 Determine the original length and width dimensions, as appropriate, after the specimens have been conditioned and measured according to the procedure specified in ISO 139 and ISO 3759.

7.2 Wash and dry the specimens according to one of the procedures specified in ISO 6330, as agreed between the interested parties.

7.3 After washing and drying, condition and measure the specimens and calculate the dimensional change of the specimens according to the procedure specified in ISO 3759.

8 Expression of results

8.1 Calculate the mean changes in dimensions in both the length and width directions in accordance with the arrangement in ISO 3759 as follows:

$$\frac{x_t - x_o}{x_o} \times 100$$

where

x_o is the original dimension;

x_t is the dimension measured after treatment.

Record the changes in measurement separately as a percentage of the corresponding original value.

8.2 Express the average dimensional changes to the nearest 0,5 %.

8.3 State whether the dimension has decreased (shrinkage) by means of a minus sign (–) or increased (extension) by means of a plus sign (+).

9 Test report

The test report shall specify the following:

- a) the number and year of this International Standard;
- b) the number of specimens washed and dried;
- c) the procedure used for washing and drying from ISO 6330;
- d) for fabric specimens, the average dimensional change in the length (warp or wale) and the average dimensional change in the width (weft or course) to the nearest 0,5 %;
- e) for garments, the description, make and size of the garment tested;
- f) for garments, an adequate description of each measuring position and the average dimensional change to the nearest 0,5 % at each position for each garment tested.